

#### ABSTRACT OF THE DISCLOSURE

A method of modifying a bath to accept a heater (30) using a fitting and pipe section assembly (10) is provided. The method includes cutting the assembly (10) along first and second indicia (17A and 17B) disposed at the ends of a pipe section (12) and  
5 removing a center segment (16) of the pipe section (12), leaving first and second end fittings (18A and 18B) with a gap therebetween. The method further includes inserting the heater within the gap without displacement of the fittings and securing the heater in fluid communication with the fittings with a fastening assembly. A method of forming a fitting and pipe section assembly to permit the mounting of a heater in fluid  
10 communication with tubing of a bath is also provided. A method of modifying a segment of tubing of a jetted bath to accept a heater is further provided.

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